





# Wetstock Reconciliation at Fuel Storage Facilities

An Operator's Guide

## Our vision:

A country where worker safety, health and welfare and the safe management of chemicals are central to successful enterprise

Acknowledgements & References

Fairbanks Environmental Limited was commissioned by the Health & Safety Authority to prepare this Best Practice guide, which replaces previous H.S.A. Guidelines called "Wetstock Inventory Control for Petrol Stations", now revoked.

The Authority also wish to acknowledge the APEA / El guide "Design, construction, modification, maintenance and decommissioning of filling stations, 3rd Edition", also referred to as 'The Blue Book', in the development of the guide.

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## **Chapter 1** Introduction to this guide

This Best Practice document in Wetstock Inventory Control replaces the previous HSA Guidance on Wetstock Inventory Control for Petrol Stations and has been updated to include all types of fuel and incorporate current best practice.

The purpose of the guidance is to assist petrol station operators to control fuel losses on their site in order to minimise any adverse impacts on safety, the local community and environment, to ensure compliance with the law, and save costs due to fuel losses, all of which are good for business. Efficient and effective wetstock management control will facilitate operators in complying with a range of legal requirements including Mineral Oil Regulations, and relevant safety and environmental legislation.

Although primarily aimed at petrol inventory control, this guidance can be applied to all types of liquid fuels (including diesel, biofuel and kerosene) being stored and dispensed at retail & private petroleum stores.

**Note:** The term petrol station used throughout the document can be taken to cover any type of retail fuel storage and dispensing station, petrol station being the most commonly used terminology.

Objectives of this guide are to:

- > Help to understand the nature of wetstock and the risks involved
- > Outline how to keep accurate data (which is the basis of effective analysis)
- > Explain why variances (+/-) exist
- > Instruct how to establish your tanks'"normal" variances
- > Instruct how best to accurately detect abnormal variances
- > Provide a guide for loss investigation
- Provide guidance to current best practice in controlling risks due to fuel losses on your site, based on a risk assessment



## Chapter 2 The Basics of Wetstock Management

#### What is Wetstock?

Wetstock is the liquid fuel contained in controlled storage conditions. Wetstock management is important because of the risk presented by liquid fuels in the event of loss of containment. Petroleum spirit (petrol) is a highly volatile and flammable liquid, which means that at room temperatures it gives off flammable vapours which, when mixed with air, will burn with explosive force if ignited. Petrol vapour can find its way into basements of buildings and public drains with serious consequences, should the vapours come into contact with an ignition source.

Petrol is also hazardous to the environment, injurious to aquatic life and presents a particular risk to drinking water supplies. Whenever petrol leaks or escapes from an underground storage tank or pipelines it can travel significant distances dependent on whether there is a high water-table or underground river in the vicinity. Although diesel and kerosene are not as flammable as petrol and therefore do not pose a significant inherent flammability risk, they are hazardous to the environment and any leakages of these fuels could pose a threat in particular to groundwater in the vicinity.

#### The risks around wetstock storage

As most fuel is stored in underground storage tanks, if there are leaks, it is easier for the fuel to enter the underground water system and pollute the groundwater which in many cases provides drinking water to local communities. Given the significant risks to health & safety of people and the environment, the storage of petrol at retail & private stores is controlled by specific legislation which requires such storage to be licenced (in the case of petroleum spirits only) and such licence conditions generally require all practicable steps to be taken to prevent accident by fire, explosion or escape of petrol.

Similarly the Prevention of Pollution of Groundwater Regulations, S.I. 9 of 2010, prohibits the input of hazardous substances into groundwater. The level of risk from the storage and dispensing of motor fuels increases when petrol stations are located in urban areas, as they are surrounded by private or commercial premises. Therefore the need for consistent and accurate monitoring of petrol delivered, stored and dispensed at any petrol station in order to detect leaks from each underground tank and connected pipeline system, is essential.

These best practice guidelines will provide practical advice and information to help you to develop and maintain an effective Wetstock Inventory Management System for your site(s), and to comply with legislative requirements as all petrol station operators will be required to carry out a risk assessment for their operation and ensure that adequate controls are put in place. All petrol station operators will be expected to meet a minimum standard of wetstock control in order to detect possible leaks, particularly from underground storage tanks. The method of controlling wetstock levels is called "Wetstock Reconciliation".



#### Wetstock Reconciliation

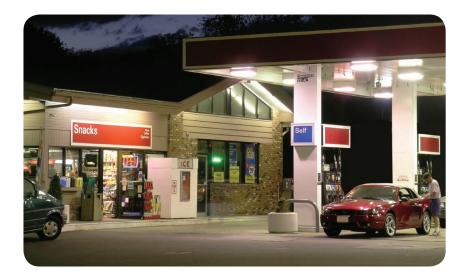
Wetstock Reconciliation is the management of liquid stock, stored on the site, e.g. petrol, diesel, kerosene etc. It is based on the same theory of any stock control system, that is, measuring the amount of stock delivered into the storage tanks, subtracting the amount sold, and measuring what is left in stock. Any variances from what is expected to be in stock may be due to losses (leaks, evaporation, or theft of fuel). To reduce the risks from petrol leaking from an underground tank or pipeline it must be detected at the earliest possible time and any further escape prevented. For new or recently refurbished petrol stations, automatic detection systems can be incorporated into the installation of the underground tank and pipeline in order to monitor for leaks and raise an alarm.

However, for older petrol stations this is not always feasible and some other method must be adopted to provide a similar level of leak detection. These guidelines are intended to outline a manual system of leak detection suitable for use in older petrol stations as well as outlining alternative systems which may be considered. The more accurate the Wetstock Management System is, the quicker a leak can be detected and action taken to prevent pollution or fire/explosion, as well as saving costs due to fuel losses.

Where the risk of leakage is classed as medium or high then you should give consideration to the use of an approved third party company which uses a **SIR** (Statistical Reconciliation Inventory) system. Such systems will help you to detect leaks much more quickly and when the leakage rate is much lower, thereby minimising losses/damage to the environment/safety risks, as well as providing a robust means of generating fuel stock data all of which can be used to demonstrate compliance with the law.

Typically you would submit your daily wetstock data to the third party company and their sophisticated, statistics based analysis would detect unusual losses or gains and start an investigation on your behalf.

For the highest level of protection, SIR systems can be enhanced by real time analysis involving the reconciliation of every customer sale transaction. For further information on SIRs please see Chapter 8.



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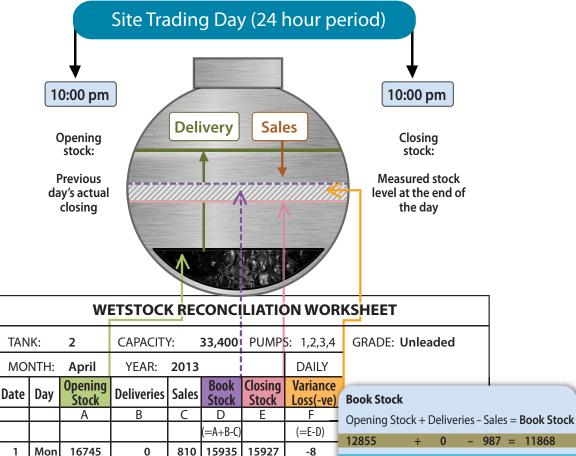


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#### **Chapter 3** How to Keep Accurate Data

#### **3a) Daily Variance Calculations**

This section will show you how to calculate wetstock figures for your site, and more importantly, how to get maximum benefit from them. We recommend you record them on a worksheet (A blank form is provided at the back of this booklet). However, it is advisable to use an electronic spread sheet as this will make calculations easier for you, as well as allowing graphs to be produced. Now here's where wetstock figures originate from and how they relate to your site and tanks:



L	-			-				-	- 11860 + 6500 - 1196 = 17164
	2	Tue	15927	0	1103	14824	14821	-3	
	3	Wed	14821	0	956	13865	13861	-4	
	4	Thu	13861	0	1012	12849	12855	6	Variance
	5	Fri	12855	0	987	11868	11806	-8	Closing Stock – Book Stock = Variance
	6	Sat	11860	6500	1196	17164	17207	43	11860 - 11868 = -8
[	7	Sun	17207	0	802	16405	16397	-8	- 17207 - 17164 = +43

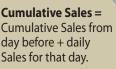


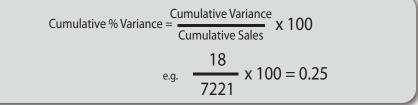
#### **3b) Cumulative Variance Calculations**

Daily data calculations are useful for spotting major leaks or data errors. However, there are many issues that can be hard to see in the daily data but that can have a large impact over the long term. This is where cumulative calculations are extremely useful. Adding up the daily data over time can show us a tank's "trend".

The Cumulative columns in our worksheet are highlighted in yellow below. These figures are used to provide a **Cumulative Percentage Variance** which will give a better indication overall of a tank's variance trend over time.

		١	NETSTO			LIATIO	N WOF	RKSHE	ET		Cumulative
TANK	ć	2	CAPACITY:	33,400	PUMPS:	1,2,3,4	GRADE:	Unleaded			Variance = Cumulative Variance
MON	TH:	April	YEAR:	2013			DAILY		CUMULATIN	Æ	from day before
Date	Day	Opening Stock	Deliveries	Sales	Book Stock	Closing Stock	Variance Loss (-ve)	Variance Loss (-ve)	Sales	%	+ daily variance for that day.
		A	В	С	D	E	F	G	Н	1	
					(=A+B-C)		(=E-D)				e.g 8 + (-3) = -11
		Bro	ought Forward	From Prev	ious Period						
1	Mon	16745	0	810	15935	15927	-8	-8	1165	-0.69	
2	Tue	15927	0	1103	14824	14821	-3	-11	2268	-0.49	Cumulative Sales = Cumulative Sales from
3	Wed	14821	0	956	13865	13861	-4	-15	3224	-0.47	day before + daily
4	Thu	13861	0	1012	12849	12855	6	-9	4236	-0.21	Sales for that day.
5	Fri	12855	0	987	11868	11860	-8	-17	5223	-0.33	e.g. 4236 + 987 = 5223
6	Sat	11860	6500	1196	17164	17207	43	26	6419	0.41	c.g. +250 + 507 = 5223
7	Sun	17207	0	802	16405	16397	-8	18	7221	0.25	
8	Mon	16397	0	879	15518	15513	-5	13	8100	0.16	
9	Tue	15513	0	604	14909	14905	-4	9	8704	0.10	
10	Wed	14905	0	1068	13837	13835	-2	7	9772	0.07	





#### A Best Practice Tip: Dipping your tank for closing stock amounts

Are you a **non-24 hour** site? No problem. Take accurate readings when you close and record them.

24 hour Site? Not so easy! Close half your site (e.g. at 10pm) take accurate readings then do the other half.

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### **Chapter 4** Establishing your "Normal" Variance Trend

Normal variance trend can be the result of many causes such as evaporation, delivery errors, tank calibration etc. some of which can be controlled to reduce loss; others such as evaporation are however, unavoidable (for further details and common variances see appendix 1e). The **Daily Variances** we calculated in our worksheet will clearly show the losses and gains each day based on your book stock for that particular tank. The **Cumulative Percentage Variances** we calculated, however, will show losses and gains as a percentage of sales over time, indicating the variance trend of the tank for the period. This will allow us to identify change in variance trend and most importantly **potential leaks**. Plotting the Cumulative Percentage Variances onto a graph (as shown below) will allow you to see the trend more easily.

		,	WETSTO	OCK R	ECONC	ILIATIO	ON WO	RKSHE	ET	
TANK	2	4	CAPACITY:	27,200	PUMPS:	4,5,6,7	GRADE:	Unleaded		
MON	ΓH:	June	YEAR:	2013			DAILY		CUMULAT	VE
Date	Day	Opening Stock	Deliveries	Sales	Book Stock	Closing Stock	Variance Loss (-ve)	Variance Loss (-ve)	Sales	%
		A	В	С	D	E	F	G	н	1
					(=A+B-C)	A.	(=E-D)			(=G <sub>÷</sub> H x 100)
		Bro	ught Forward	From Prev	ious Period					
1	Mon	16745	0	810	15935	15927	-8	-8	389	-2.06
2	Tue	15927	0	1103	14824	14821	-3	-11	1492	-0.74
3	Wed	14821	0	956	13865	13861	-4	-15	2448	-0.61
4	Thu	13861	0	1012	12849	12855	6	-9	3460	-0.26
5	Fri	12855	0	987	11868	11860	-8	-17	4447	-0.38
6	Sat	11860	6500	1196	17164	17184	20	3	5643	0.05
7	Sun	17184	0	802	16405	16397	-8	-5	6445	-0.08
8	Mon	16397	0	879	15518	15513	-5	-10	7324	-0.14
9	Tue	15513	0	604	14909	14905	-4	-14	7928	-0.18
10	Wed	14905	0	1068	13837	13835	-2	-16	8996	-0.18
11	Thu	13835	0	765	13070	13061	-9	-25	9761	-0.26
12	Fri	13061	0	483	12578	12573	-5	-30	10244	-0.29
13	Sat	10643	0	511	10132	10137	5	-25	10755	-0.23
14	Sun	10137	7000	318	16819	16812	-7	-32	11073	-0.29
15	Mon	16812	0	425	16387	16385	-2	-34	11498	-0.30
16	Tue	16385	0	521	15864	15860	-4	-38	12019	-0.32
17	Wed	15860	0	323	15537	15531	-6	-44	12342	-0.36
18	Thu	15531	0	660	14871	14868	-3	-47	13002	-0.36
19	Fri	14868	0	653	14215	14214	-1	-48	13655	-0.35
20	Sat	14214	0	353	13861	13857	-4	-52	14008	-0.37

Cumulative Percentage Variance for period 0.50 0.00 -1.50 -1.50 -2.00 -2.50 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20

Date

A gradual increase of losses over the 20 days is more visible in the cumulative % column and the trend highlighted easier in the graph below.

The cause for the losses seen in this example was a low level leak from a suction pipe.

#### Best Practice Tip: Producing Charts of your data

Using a spread sheet to record your Wetstock figures will make it easy to produce charts like the one seen here.



Without good Wetstock reconciliation procedures the previous leak could have gone undetected for a long time and larger fuel amounts lost, resulting in serious pollution, high clean-up costs and possible legal proceedings.

So could you notice a leakage like this by looking at your current Wetstock records? As little as 10 litres per day will release over 3,600 litres of fuel to ground per year!

#### What is the normal wetstock variance of each of your storage tanks?

You need to determine what is normal so that you can detect when an 'excessive' or abnormal variance occurs.

#### Here are some important points to take into account

- The normal variance for each tank is unique to that tank and may be different to other tanks on your site.
- > Variance may be significantly different for petrol grades as for diesel grades.
- > Variance will change on each tank month by month, winter to summer.
- Variance for each fuel grade should be similar to that of other stations in the same part of the country and supplied from the same terminal or depot.
- Variances on your petrol grades will change if you have Stage 2 vapour recovery activated. By returning petrol vapour into your storage tanks you should notice a reduction in wetstock loss although it is difficult to quantify.
- Variances will change if you install automatic temperature compensation (ATC) on your dispensers. For example in winter when the fuel temperature is colder and below 15 degrees C, you will dispense less fuel for a given quantity shown on the customer display (readout volume corrected to 15 degrees C) than if ATC was not fitted. This will result in a reduction in wetstock loss or may even result in a wetstock gain. However in summer if the fuel temperature in your tanks is warmer than 15 degrees C then you will have the opposite result. Once ATC is installed it should remain activated in both winter and summer.

#### Best Practice Tip: Interpreting and reviewing your Wetstock data trends

As well as recording and calculating your daily data, the site owner MUST review the loss/gain trends daily for variances from the usual trend of the tank and for any loss or gain **exceeding acceptable levels based on deliveries, sales for that day and seasonality.** 



The normal variance should be recorded on a monthly basis as well as over a longer length of time up to a 12 month period as shown below.

Table 4.1 Normal monthly Variance % (Figures are for illustration purposes only)

							•					
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Unleaded	-0.15	-0.16	-0.18	-0.21	-0.23	-0.26	-0.28	-0.29	-0.25	-0.20	-0.17	-0.16
Diesel	+0.12	+0.12	+0.10	+0.06	+0.02	-0.05	-0.06	-0.09	-0.02	+0.02	+0.08	+0.10
High Octane Unleaded*	-0.45	-0.57	-0.48	-0.51	-0.49	-0.42	-0.64	-0.60	-0.68	-0.59	-0.56	-0.30

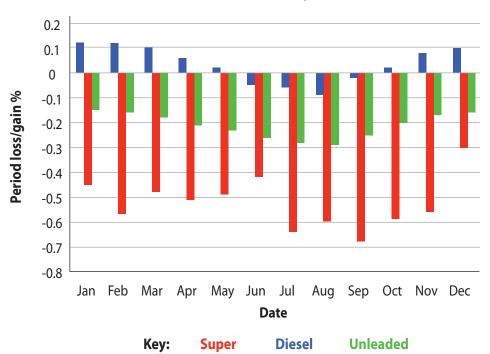
Normal monthly variance %

\*High Octane Unleaded (Super Unleaded)

The charts below show the normal monthly % variance and the cumulative % variance trend over one year for all of the 3 tanks above within the same site.

See how the High Octane Unleaded (Super Unleaded) fuel has a higher loss and is more erratic than the higher selling grades. This is because any wetstock variances on a low selling grade will be accentuated e.g. a 5 litre loss on a tank selling 1000 litres per day is a 0.5% loss, whereas on a tank selling 100 litres a day a 5 litre loss is a 5% loss.

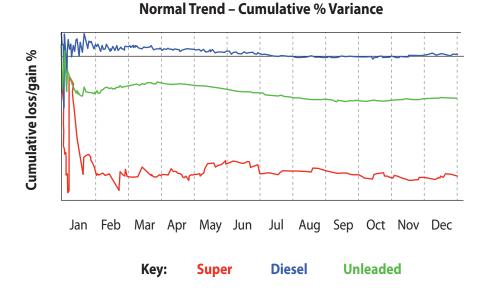




Normal Trend – Monthly % Variance



Chart 4.3 Normal Cumulative % Variance Trend



It is recommended that you establish the normal variance for each tank on a month by month basis. If you have accurate, reliable data for the previous year (with no events/ variance problems as described in appendix 1), then use this as your benchmark. Alternatively, you could use data for other sites in your area supplied by the same terminal or depot if you are able to access it. If you do not, then start now and in one years' time you will have data you can use.

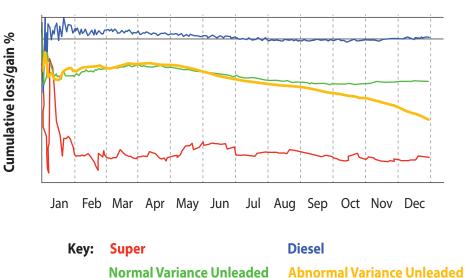




## Chapter 5 Detecting a change in Variance (Abnormal Variance Trend)

Once you establish a normal variance trend for your tanks, accounting for any seasonal variation, you can quickly see if a tank deviates from its trend. If an abnormal variance is noticed (as below) you should investigate the cause immediately. Staff at the site must be trained to know what to do if an abnormal variance is noticed and records of staff training must be kept at the site as part of the safety management documentation.

Chart 5.1 Abnormal Cumulative % Variance Trend



Abnormal Trend – Cumulative % Variance Trend

By comparing the monthly variance with your normal variance benchmark you will be able to detect when a change (an increase in wetstock loss) is significant and is increasing.

#### Ways to compare

- A When you only have a single tank for that grade on your site then compare this year to last year and check for changes (as shown in Chart 5.2 next).
- B If you have multiple tanks of the same grade or other sites you can compare against them for a change in variance.





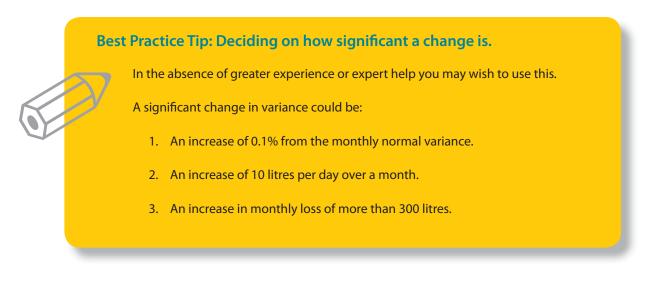
#### Chart 5.2 Year on Year comparison

#### Deciding if the change in variance is significant

It is not easy (or safe) to say how much of an increase makes it significant. It is no longer appropriate to use a single quantity (in litres or in %) that can be used by every site for each fuel grade and for each month.

#### For example:

If the normal variance is - 0.20% (loss) and on that month you record a loss of - 0.30% and your average daily sales are 200 litres, this increase is much less than 1 litre per day, which is insignificant. However if your average daily sales is 10,000 litres then the loss is equal to 10 litres per day or 3,650 litres per year, which is very significant.





## Chapter 6 Loss investigation

#### What to do if you detect a significant change in variance.

If you are sure that you have accounted for all of the factors highlighted in appendix 1, there remain two possibilities – the fuel may have been stolen or you may have a leak.

#### What to do and what appropriate measures to take if a leak is suspected?

If you think that you have a leak, as soon as practicable, you must inform your Petroleum Licensing Authority (Local Authority Fire Department) as that is a condition of your licence, and take any action necessary to minimise the Health & Safety risk. You must also inform the Environment section of your local authority, as they will identify any action necessary to protect the environment.

Your site should have a **written procedure** detailing what to do in the event of a suspected leak. This is sometimes called an **Escalation Procedure**. It should contain details of what action you should take and how to carry out the relevant actions. It should contain details of how to:

- > Investigate the cause of the loss
- > Contact the Local Authority petroleum licencing and environmental sections
- > Take any necessary Health & Safety actions
- > Prevent any further leakage
- > Quantify the volume of product lost
- > Identify the leaking tank or pipework
- Repair the leak or decommission the equipment in agreement with your licensing/ environmental officer
- > Remediate any pollution caused in agreement with the Local Authority

#### Important

It is vital that you tell the Local Authority as quickly as possible as they can provide advice on what to do in order to minimise the Health & Safety risks and protect the environment. This advice may include seeking help from specialist wetstock management companies, petrol station contractors, or environmental / oil industry consultants.



#### Leak investigation "What to do" Checklist

This is not an exhaustive list and you should take expert advice as appropriate.

- ✓ Carry out a visual inspection of all dispensers and tank manholes for signs of leakage.
- ✓ For single wall tanks carry out a static tank test, either via the automatic tank gauge (ATG) if you have one or by a qualified contractor using a precision test method.
- ✓ For suction pipework systems, check if there have been reports of dispensers losing prime. This is an indication that the pipeline may be leaking. If so, have it tested.
- ✓ For pressurised pipework systems, check that any leak detection device is operational.
- ✓ If any other leak sensors are fitted, have them checked.

#### **Best Practice Tip: Escalation Procedure**

Draw up an escalation procedure for your site and make sure all staff are informed and appropriately trained.





## Chapter 7 Risk Assessment

Good management of your wetstock on your site is important for two reasons:

- 1. Fuel products can cause serious pollution of local streams and rivers and can contaminate large volumes of groundwater in aquifers and land below a site.
- 2. Fuel products are flammable and pose significant health and safety risks to both staff and the local community. Site operators have a duty to comply with all Health and Safety legislation that applies to the site.

It is therefore important that any risk is managed. Central to the risk management of health and safety, is the ability to carry out risk assessments i.e. the ability to estimate the likelihood or chance of a loss or an injury occurring due to the hazards identified on the site and hazards that could arise due to work carried out on the site.

By 'hazard' we mean anything that has the potential to cause harm, i.e. human injury or ill-health. The risk of the hazard considers the severity (i.e. high, medium, and low) and the chance (how likely it is that an accident may happen).

Carrying out a Risk Assessment is the recommended way to help you decide whether your current methods of leak detection are sufficient or whether you need to increase your level of protection.

Risk assessment is fundamental to good health and safety management. All employers regardless of the size of business are required by law to carry out a risk assessment at their place of work and to keep a written record of that risk assessment.

People are often put off by the idea of Risk Assessment because they think it is over complicated, difficult to complete and unnecessary.

Risk Assessment is simply looking closely at what, in your place of work or about your work activities, could cause harm to your employees and visitors to your workplace (e.g. customers, suppliers, sales representatives etc.) and determining the control measures you can implement to minimise the risk.



#### There are 3 basic steps to Risk Assessment:

- 1. **Identify the hazards** (i.e. anything that has the potential to cause harm, in terms of human injury, ill-health or damage to property). For example; working with petroleum products or dangerous equipment.
- 2. **Identify the level of risk for each hazard** (i.e. the chance/likelihood of harm occurring, coupled with how severe the harm or ill health could be). Decide who could be harmed and how, giving consideration to vulnerable groups (e.g. young persons, the elderly, pregnant employees, shift workers etc.).
- 3. Identify the controls or improvements that need to be put in place to avoid or reduce the risk. Your control measures are the most significant part of the risk assessment, as they set out the steps that must be followed to protect people and the environment. Some control measures may already be in place. You will need to decide if additional measures are needed. Risk assessments will help you prioritise the high risk hazards first. More information on Hazards and Controls, including an explanation of the 'Hierarchy of Controls' can be found within the 'Learn More' section of BeSMART, the free, easy-to-use, online tool for Risk Assessments and Safety Statements from the HSA. See HSA web site for further details at <u>www.hsa.ie</u> and <u>www.besmart.ie</u>

For a comprehensive guide to risk assessing your petrol station and adopting the appropriate leak protection system, a very good form of reference is the APEA/EI guide "Design, construction, modification, maintenance and decommissioning of filling stations, 3rd Edition" also referred to as 'The Blue Book'. The guidance offered in this document is generally in agreement with the Blue Book.



#### Guide to risk assessing your petrol station

Risk assessment should, firstly, be viewed in terms of the severity of impact or how much damage would be incurred in the event of a leakage; and secondly how likely a leakage is to occur.

#### Determine the severity of impact and the likelihood of leakage from the tables below

Aspect	High	Medium	Low
The presence of a basement, culvert or tunnel	Within or adjacent to the site	In proximity to the site and connected via drains, cable ducting or highly permeable soil	No below ground features could be impacted by a leak
Annual fuel sales in litres	More than 5 million	Between 500,000 and 5 million	Less than 500,000
Number of people potentially affected by a fire or explosion (including staff, customers and neighbours	More than 100	Between 10 and 100	Less than 10
Impact on surface water or groundwater	Located on a principal aquifer, within 50m of a well or borehole or directly connected to a watercourse	Located on a secondary aquifer	No impact possible
Impact on protected habitats or species	Could have a direct impact on a nationally designated site	Could have an indirect impact on a nationally designated site	No possible impact

#### Table 7.2 - Likelihood of leakage

Aspect	High	Medium	Low
Site known to have had a previous leak incident or an integrity test failure	With an element or elements of the 'failed' system still remaining	lt is not known whether a leak has occurred	There has been no leakage from the current system
Tank and pipework construction	Any element is single walled steel	The system is non metallic but with some buried joints	The entire system is non metallic with no buried joints
Results of a soil survey if carried out	Indicates a high likelihood of ground movement or corrosion of metallic components		The survey shows no ground movement likely and no corrosion of metallic components likely

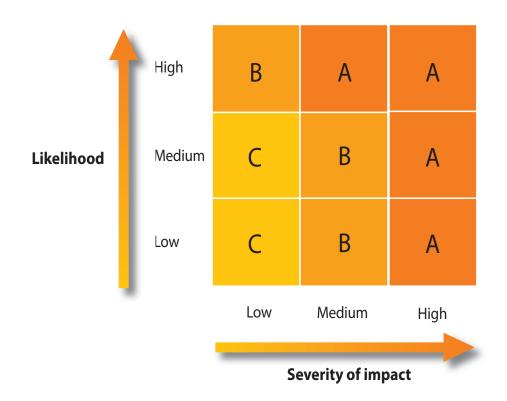


Using Table 7.1 and 7.2: In each case the <u>highest</u> category established must be used when determining the classification of the site from Table 7.3, e.g. in Table 7.1, if your site is "low" in four cases and "medium" in one case, you must use "medium" in Table 7.3

Then use the following table to determine whether your site has a classification of

A (High risk), B (Medium risk) or C (Low risk)

Table 7.3 - Site Classification Table





## **Chapter 8** Levels of Leak Detection or Containment Systems (appropriate for the site) Risk Assessment Classification

Also refer to the Blue Book tables 11.6 and 11.7 for suggested systems dependent on the types of tanks, pipework and physical leak detection devices existing on your site.

#### **Classification C – Minimum Risk Level**

**All petrol stations must meet at least this minimum level,** which is the accurate daily recording of wetstock and the calculation and analysis of cumulative data (see Chapter 3). This may be achieved by following the guidance provided and by the appropriate use of manual dipstick(s) for each storage tank or compartment and the use of paper records (provided in the appendix back pages) and/ or the use of spread sheets or other 3rd party systems.

It should be noted that meeting this minimum standard can still be challenging for sites with manual systems and procedures which are vulnerable to human error and work practices which are not well controlled. If an excessive loss is suspected, it can still incur considerable time and expense to find the cause of the loss and to stop it. It is therefore worth considering the merits of adopting a higher level of protection such as an SIR system as described under Classification B. The inevitable upfront and on-going running costs incurred in a higher level system should be considered in terms of the real costs incurred with the minimum risk level system, this is primarily your time and effort which, when costed fully, may not be dissimilar to that of some higher level systems.

#### **Classification B – Medium Risk Level**

Petrol stations with a medium risk of causing loss and damage should ensure they have adequate measures to control the risk without incurring undue cost of system replacement or upgrade.

#### Examples of adequate measures include:

- 1. A remotely monitored ATG system which has certified leak detection capability covering all parts of the tank and pipework system.
- 2. A Statistical Inventory Reconciliation (SIR) system which has a certified leak detection capability covering all parts of the tank and pipework system.



#### SIR (Statistical Inventory Reconciliation)

This involves analysing your daily reconciliation data to establish a statistical variance (loss or gain) trend for each of your tanks, which takes into account all the cause factors explained earlier. When a leak or other unacceptable variance occurs an alarm condition is raised which is then validated and investigated. Using this service can greatly increase the accuracy of the leak detection because it can compare a single site against many sites using the same supply depot and therefore you can see how your site's tanks perform with regards to their peers.

#### **Classification A – High Risk Level**

Petrol stations with a high risk of a leak, causing extensive loss and damage, should ensure that they have in place adequate measures to minimise the risk.

#### Examples of adequate measures include:

- 1. Secondary containment of the storage tanks, the suction or pressure system pipework and the remote or offset fill pipework.
- 2. Electronic sensors which directly detect fuel loss which is contained underneath dispensers or within tank manhole chambers.
- 3. Remotely monitored ATG systems which have certified leak detection capability covering all parts of the tank and pipework system.
- 4. A Statistical Inventory Reconciliation (SIR) system enhanced by real time data analysis which has certified leak detection capability covering all parts of the tank and pipework system.
- 5. For pressurised pipework systems, a certified electronic line leak detection system which will shut down the pumping system upon detection of a leak (indicated by pressure drop).

Measures 1 and 2 should prevent a leak to ground, whereas measures 3, 4 and 5 will detect a leak to ground, so it is vitally important that the detection time is minimised and therefore, it is recommended that these systems are capable of detecting a leak with a threshold equivalent to 9 litres per day and before 150 litres has been released to the ground.



#### **Real-Time Analysis**

This method involves the detailed reconciliation of fuel sales and the corresponding tank stock level change for **every** customer sales transaction, which makes it possible to diagnose the cause of a loss much more quickly and sometimes without the need to undertake extensive on-site inspections and tests.

This method can be provided by qualified 3rd party service providers and you can seek advice about such providers and identify them via your petroleum regulatory authorities, trade representative groups, industry consultants or via the petrol station trade media.

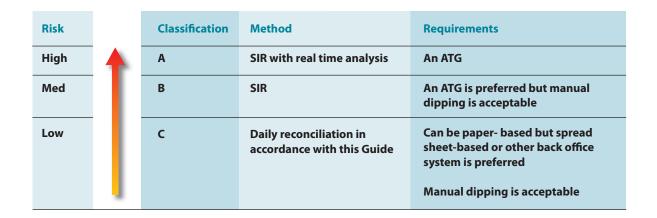


Table 8.1 - Wetstock Reconciliation (leak detection) Methods





## Chapter 9 S

Summary

Now, with the aid of this guide you are able to measure and track the normal variance of your tanks. Starting with the basic calculations and using them cumulatively to see trends you can spot leaks, faulty equipment, theft and many other issues sooner and more accurately. The guidance notes discussed above will help increase the likelihood of earlier leak detection.

However, small gradual leaks, which are very difficult to identify by visual inspection of your daily records *may still* be present on your site. For medium or high risk sites to spot these often more damaging leaks you may require a higher level of wetstock reconciliation analysis.

Subject to the result of your risk assessment if your site is deemed to be of medium risk then you should adopt a more advanced approach which is "SIR". In the case where your site is at a high risk that a leak could occur and cause significant damage then you should adopt an enhanced form of SIR which uses 'real time' data analysis.





### **Appendix 1**

### What Causes Variance?

To benefit from carrying out good practice Wetstock Reconciliation, it is important to minimise the recording of incorrect stock readings, sales and delivery amounts and to know how to account for some of the many causes of variances seen.

This section aims to give guidance on minimising inaccurate stock readings, sales and delivery data and provide an understanding of the common causes and effects of variances on Wetstock Reconciliation.

#### 1a) Variances through Tank Stock Measurement

It is advised to take readings at the same time every day using either a dipstick or tank gauge.

If using a dipstick, slowly and gently lower the dipstick until it touches the bottom of the tank (i.e. protective plate), quickly raise the dipstick and read the fuel level in litres. If your dipstick is in gallons you will need to use a gallon to litre table to convert your measurements to litres. Fuel finding paste can make it easier to read the dipstick.

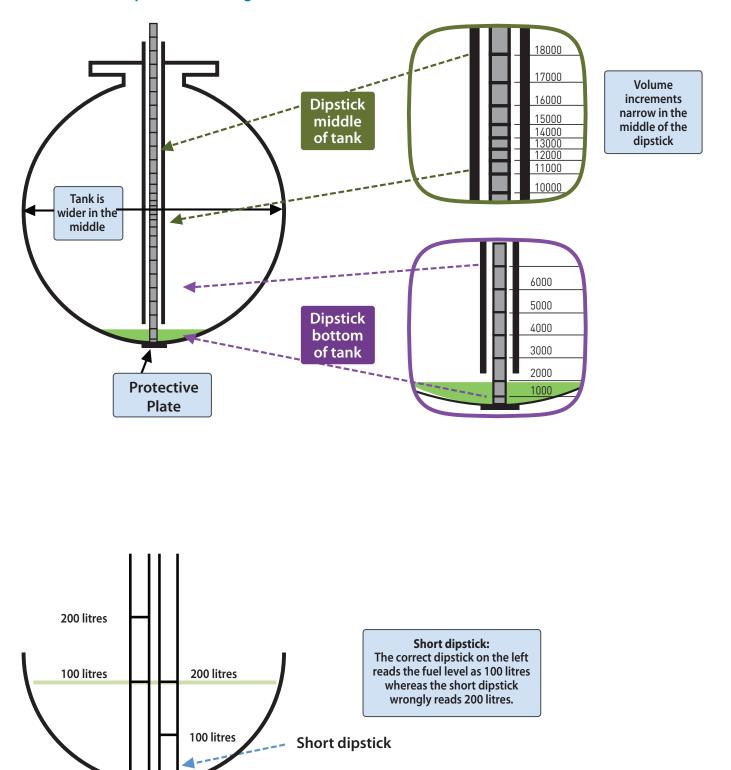
Safety note; for tanks which are 'direct fill' (the tanker delivery hose is connected directly to the tank top fill pipe), the dipstick should be stored and used within the fill pipe. Where the dipstick is stored in a separate dipping tube, there is a significant risk of spillage during a delivery if the dip cap has not been secured. It is therefore highly recommended that a separate dip tube is not used.

In the case of tanks which are offset (remote) filled, manual dipping is not permitted and a tank contents gauge system should be installed.





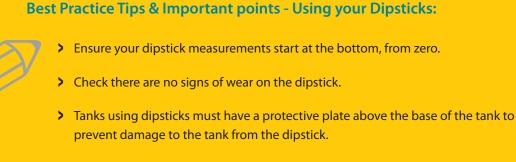
#### 1a) i. Dipstick measuring





#### Scenario: short dipstick example

- > The bottom 5cm of the dipstick is missing, therefore the dipstick sits 5cm lower in the tank than it should.
- > At the bottom of the tank our 5cm scale is equivalent to 1 division on the dipstick.
- > 1 division represents 1 unit of volume; so here, 1 division is equal to 100 litres.
- > Now instead of reading the first 100 litres, the dipstick would read 200 litres because the short dipstick is actually starting its reading from the first division rather than at zero.
- > The matter gets worse when measuring at the middle of the tank because 5cm is now equivalent to 5 divisions and therefore measure 5 units of fuel more (i.e. 500 litres more).
- > Wetstock records will have incorrect readings because the amount of fuel will be overestimated, by varying amounts, depending on the volume in the tank.



- > Each division on the dipstick represents a volume of fuel.
- Divisions at the middle of the tank are smaller than those at the bottom or top (as shown previously).
- > Each dipstick is specific to the dimensions of an individual tank; check you have the correct dipstick.
- > Ensure the dipstick sits in the middle of the tank.
- > Dipstick readings can be affected by Vapour Recovery Systems (see section 1d).



#### 1a) ii. Tank Contents Gauges

#### Hydrostatic Tank Gauges

#### **Description**

Hydrostatic Gauges based on pressure can have a similar accuracy as a dipstick. The pressure applied to the fuel in the tank to read the measurement is dependent on the volume of fuel i.e. the deeper the fuel the more pressure applied.

#### **Problems**

- > The gauges can become unbalanced and give incorrect readings
- As with dipsticks this system has problems accounting for the effects of Vapour Recovery due to the increased and decreased pressure from Vapour (Section 1d)

#### **Digital Gauges – Magnetostrictive probes**

#### **Description**

These probes come in different sizes and use 2 magnetic floats to take readings. The top float will measure fuel, the other water, and will rise and fall when stock levels change.

#### **Problems**

- > A build-up of deposit and the float sticking
- > Float can get jammed following an overfill
- Inaccurate calibration or failure to recalibrate the probe following a fuel grade change

#### **Digital Gauges – Capacitance probes**

#### **Description**

The Capacitance probe comprises a series of capacitor segments which detect the liquid level in a vessel.

#### **Problems**

- > Poor initial Calibration
- > Probe can become contaminated
- > Electronic drift during life of probe







#### 1a) iii. Water

- > It is important to check for water in each tank and record the results weekly or, ideally, on a daily basis.
- > To check for water, water-finding paste may be used, the paste changes colour when it comes into contact with water. The results should be recorded on your Weekly Loss / Gain Sheet.
- Gaining variances in your Wetstock Reconciliation Data can indicate a possible water ingress problem and therefore it is good practice to check for water in the tank if gains are seen.

#### 1b) Variances through Sales

- > It is important to record accurate sales amounts in your Wetstock Reconciliation Worksheet to allow you to identify any lost fuel that may not be accounted for in the sales record. Variances can occur if amounts are incorrect or simply missing from the records.
- How accurately your fuel pump meters are performing will have an impact on the fuel dispensed and sold. It is possible that you could be giving fuel away on each sale made and, depending on how poor the meter readings are, it is possible you could be working outside legal tolerances. So it is recommended to get meters checked annually and reset to strike (zero) if required.

See part 1e: Common variances and their solutions.





#### 1c) Variances through Deliveries

- > It is important to record accurate delivery amounts on your Wetstock Reconciliation Worksheet following fuel delivery to allow you to identify any lost fuel.
- > It is important that you check all fuel deliveries have gone into the correct tank.
- > Fuel which is warmer on delivery than the ambient in-tank temperature will shrink; likewise, fuel which is cooler on delivery than the ambient in-tank temperature will expand. This will help to explain why you may have losses or gains.
- You MUST use the ticketed fuel amount (i.e. the fuel amount on the bill of loading /invoice i.e. whichever you pay for). This may be volume measured at either ambient temperature or converted to the volume of the fuel if it were at standard 15 degrees (standard temperature accounting). You should note on your records which measurement method is used.
- As a check, it is good practice to take readings before and after the delivery (allow 5 minutes to settle) to calculate that the delivery amount matches roughly to the ticketed amount.
- If you identify an excessive variance as a result of a delivery then you should firstly check this is not normally the case on all deliveries. Then contact your supplier to check if the correct quantity was delivered. If all the recommended checks have not resolved the discrepancy and your tanks are offset filled, you should consider the possibility of a leak in the offset fill pipework and have it tested.

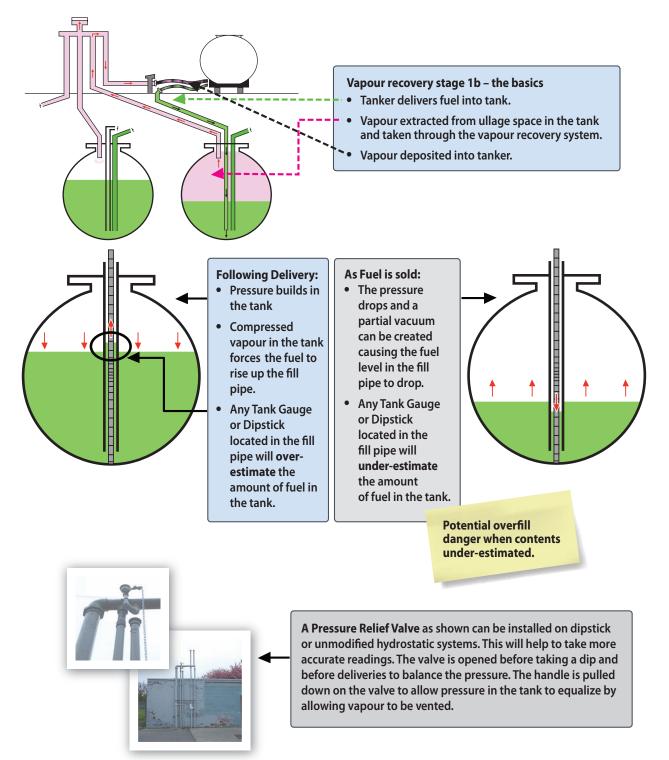
See part 1e: Common variances and their solutions.

**Motor spirits:** with every 1°C increase in temperature there is an approx. 0.11% increase in volume and vice versa



#### 1d) Variances through Vapour Recovery Systems (Stage 1b)

Vapour recovery systems introduce pressure differences inside your tank, the increase and decrease of pressures in the tanks' ullage space has an adverse effect on **dipstick measurements** and pressure based unmodified tank gauges (**Hydrostatic/Analogue**) effecting the readings of the tanks stock levels.





#### 1e) Common Variances and their Solutions

Variance Problem	Definition	Effect on data	Solution
Delivery during day end routine	Delivery is partially complete when the day end is run	A large loss on the day's delivery is recorded. This is balanced the next day by an equivalent gain, or vice versa, depending on which day the delivery is recorded	Either run the day end routine before the delivery starts, delay the day end routine until the delivery has been completed, or use a tank dip reading taken immediately prior to delivery as the closing stock for the day
Delivery recorded in wrong tank	Common problem on sites with two tanks of the same grade, a delivery may be recorded in the wrong tank	A large gain in the tank which has physically received delivery. Equivalent loss in tank which had the delivery recorded in the paper work but has not physically received the delivery	Check paper work on delivery days and ensure that deliveries are accurately recorded in the correct tank
Delivery recorded as wrong quantity	Delivery as recorded in paper work does not match volume delivered	Loss shown on delivery day when the volume delivered is less than the volume recorded. Gain shown when the volume delivered is greater than the volume recorded	Check your delivery documentation when recording delivery quantities in paper work. Do not assume that the volume ordered has been delivered
Split pots delivery	Fuel from a single tanker delivery pot (compartment) is split between two tanks.	Large wetstock variances occur on the two tanks that the delivery was split between. The sum of the two variances will roughly balance	Try to avoid splitting pots on delivery. It will introduce errors into the wetstock data which can be difficult to account for
Missing Sales	Sales are not transferred correctly from pump to point of sale	Increase in losses on tank concurrent with a reduction in sales for the tank	Compare sales as recorded through pump totalisers and through till on a regular basis
Pump calibration	Pump meters may be over or under dispensing	Over dispensing pumps increase the cumulative percentage loss from a site. Under dispensing pumps decrease the losses from a site. The legal tolerance on inspection ranges from +1% to -0.5%	Pump meter inaccuracy has a significant effect on your data. In the event of a change in cumulative variance, check pumps for a change in calibration. Note any pump which is outside the legal tolerance must not be used until it has been reset and approved by the NSAI Legal Metrology Services (LMS)



Variance Problem	Definition	Effect on data	Solution
Unsynchronised day end routine	Fuel sales are not totalled at the same time as the closing tank stock is recorded	Loss on the day is approximately equal to the volume of fuel sold during day end which is counter balanced the next day	Take closing stock reading at the same time as day end routine is run
Administration errors	Data incorrectly entered in wetstock records	Large variances	Check data especially on delivery days or after pump tests
Tank gauge (ATG) calibration	Tank Gauge is inaccurately calibrated for the tank	Inaccurate tank gauge readings	Arrange for tank gauge recalibration and, in the meantime, account for stock level in tank when examining wetstock data
Short/Incorrect size dipstick	Dipstick is not the correct length for the tank	Large wetstock variances recorded	Replace dipstick
Vapour recovery with dipsticks or unbalanced hydrostatic tank gauges	Vapour recovery creates pressure differences in the tank. This has an adverse effect on tank stock readings	Changes in tank pressure affect tank stock readings	Fit a pressure relief valve (dump valve) where possible
Evaporation	Fuel is a volatile product which evaporates	Evaporation results in increased losses. There is much less evaporation from Diesel, which typically shows lower losses than motor spirit grades	Evaporation will be highest in summer months. The effects of evaporation are particularly marked on low selling grades such as SUL. Vapour saving devices are available which could help to reduce loss through evaporation



## Appendix 2

Quick guides

#### 2a) Best Practice

By using the best practice set out within this guide, you can reduce the risk of your site having any harmful impact on the local community and the local environment.

If you work through the wetstock calculations and introduce the use of cumulative percentage variance onto your site, you could improve the quality of your wetstock management dramatically. This will allow you to effectively and efficiently detect leaks or any other wetstock problems on your site.

This will, in turn, protect the local community, protect the environment and maximise your profits on your site.

ltem	Best Practice
Using a dipstick to take readings	Ensure your dipstick measurements start at the bottom from zero.
takereadings	Each division on the dipstick represents a volume of fuel with divisions at the middle of the tank smaller than those at the bottom or top; ensure you are aware of the scale.
	Non-24 hour site -Take accurate readings and record them immediately when upon closing the site.
	<b>24 hour site</b> - Close half your site (for example at 10pm), take accurate readings and record them, then do the other half.
	Slowly and gently lower the dipstick until it touches the protective plate then quickly raise the dipstick and read the fuel level in litres.
Dipstick proper use	Check there are no signs of wear on the dipstick.
and care.	Tanks using dipsticks must have a protective plate above the base of the tank to prevent damage to the tank from the dipstick.
	Each dipstick is specific to the dimensions of an individual tank; check you have the correct one.
	Ensure the dipstick sits in the middle of the tank.
	Dipstick readings can be affected by Vapour Recovery Systems (see section 1d).



ltem	Best Practice
Recording Wetstock Reconciliation	Ensure you use the ticketed delivery amounts in your data. Using a spread sheet to record data will make it easier to keep track of data and allow you to produce charts easily.
Acting on Variances	Variances can be gains as well as losses. Check all unusual variances to understand why they have occurred and ensure any further investigations are carried out.
Using Cumulative Variances	As well as daily variances, calculating Cumulative Percentage Variances will give a better indication of your tanks overall variance trend over time. You can use this to identify a deviation from your tanks normal variance trend.
Vapour Recovery with dipsticks or hydrostatic gauges.	Installing a Pressure Relief Valve (Dump Valve) on dipstick or unmodified hydrostatic systems will help to take more accurate readings.
Checking delivery amounts	Always use the ticked delivery amount. As a check, take note of the temperature and take fuel stock level readings before and after the delivery allowing 5 minutes to settle. Ensure deliveries are dropped into the correct tanks.
Selling the correct amount of fuel?	Get meters checked annually and, if required, get them reset to strike (zero) to ensure you are not giving fuel away, and also to ensure you are not working outside legal tolerances.
Deviations from normal tank trend?	Ensure you investigate the reason for the change and carry out action to solve the issue. Ensure you and your staff have an <b>escalation procedure</b> in place to deal with deviations.
How do I take water measures and how often?	Take regular weekly (or ideally daily) water measures for each tank. Use water finding paste, this will change colour to identify water if any exists in your tank.
Dealing with Health and Safety Risks	If you suspect a leak, it is vital to tell the Local Authority Fire Brigade and Environmental Section as <b>quickly as possible</b> for advice in order to minimise health and safety risks and to protect the environment.
SIR (Statistical Inventory Reconciliation)	Use SIR for advanced Leak Detection to detect earlier and smaller leaks preventing significant safety / pollution incidents.



#### 2b) Troubleshooting

Below are some commonly asked questions including best practice solutions to help you when experiencing issues, however if you have any further queries, contact any of the contacts shown within this booklet.

Problem	Solution						
How do I calculate daily variances?	<b>Closing stock</b> = Fuel measured in tank at end of day						
unity vultances:	<b>Book Stock</b> = opening stock + deliveries – sales						
	Variances = Closing Stock – Book Stock						
How do I calculate cumulative variances?	Cumulative % Variance = Cumulative Variance x 100						
variances?							
	Find the Cumulative Variance and Cumulative Sales by adding the previous day's to the daily variance of sales for that day.						
My Wetstock Reconciliation is showing Losses i.e.	Check and confirm all data is correct and accurate, and note any changes to stock levels, seasonality, delivery, throughput, pumps/meters, and equipment. Also see variances sub section.						
negative Variances	Could there be a leak? Investigate and take action.						
My Wetstock Reconciliation is showing Gains i.e. positive variances	Check and confirm all data is correct and accurate and note any changes to stock levels, seasonality, delivery, throughput, pumps/meters, and water level and if it is a compartmented tank. Also see variances sub section.						
positive variances	Could there be a leak i.e. water ingress? Investigate and take action.						
	Do you use a dipstick?						
My fuel stock readings do not seem to be correct?	Check you have the correct size dipstick for the tank.						
seen to be conect:	Check you are reading the scale correctly.						
	Vapour recovery systems can have an effect due to pressure differences, installing a Pressure Relief Valve may help.						
	Do you use an automatic tank gauge (ATG)?						
	Check the type of ATG you have:						
	•Hydrostatic gauges – similar accuracy to dipstick, gauge maybe unbalanced or could be having problems accounting for the effects of vapour recovery, installing a Pressure Relief Valve may help.						
	•Digital gauge – depending on the probe type you may have a stuck float, distorted tank, poor calibration or a contaminated probe.						



Problem	Solution
l seem to be losing fuel on a day when I have had a delivery.	Check delivery amount is accurate and has been taken into the correct tank. Possible issue with fill point. Also check variances sub-section.
l seem to be losing fuel on sales.	You may have a leak or you may have meter issues, investigate.
Could temperature cause an increase in losses?	Yes, There are generally increases in losses during warmer summer months and increased gains in winter months due to the fuel contracting or expanding. Although you should still check that you don't have a leak.
My Super fuel variances are very erratic compared to other fuels on my site why?	Variances on low selling fuels will be accentuated as the percentage loss on the tank is calculated based on sales.
I am only finding leaks when they are larger losses, how can I find them sooner before they become a bigger problem?	Using statistical methods to detect earlier and smaller leaks will help. You may wish to speak to a company who can offer this support for you.
I have checked all my data in my Wetstock Reconciliation is correct and I'm still seeing losses.	Have you changed your delivery supplier? If not you may have a leak so you will need to escalate and investigate or you may have had a theft.
l think I have a leak what should I do?	Inform your Local Authority, Fire Officer and Environmental section and take any action to minimise the health and safety risks.



## Appendix 3

### **Glossary of Terms**

Aquifer - a permeable rock that stores groundwater and allows it to flow readily into a well or borehole.

**Book Stock** – theoretical or calculated volume in the tank at the end of the day.

Calibration – correlation of the readings of an instrument with a standard.

Closing Stock – Volume of fuel measured in the tank at end of day.

Cumulative – increasing in amount by successive additions or running total.

Groundwater – the water in the ground below the water table.

**Opening Stock** – Closing stock from previous day.

**Pollute** – to contaminate or defile the environment.

**Pressure Relief Valve** – Known as a dump valve and used to allow pressure in the tank to be equalised by allowing vapour to be vented.

**Risk assessment** – a process of identifying hazards, assessing the likelihood of them happening and estimating the possible consequences. The assessment will then go on to identify the ways of removing the hazard or minimising the consequences.

**Split pots** – Fuel from a single tanker delivery pot, split into two tanks on your site.

**Statistical inventory reconciliation** – the use of a statistical method to monitor the movement of fuel around the site and to identify any discrepancies.

**Ticketed delivery** – The fuel amount on the invoice from the tanker driver.

**Totalisers** – a device on a fuel dispenser showing the total number of litres of passing through that dispenser.

**Variance** – the difference between the measured volume of fuel and the volume of fuel estimated by book-keeping.

**Vapour recovery system** – the pipework and associated equipment used to connect vapour emission sources and feed them to a central collection point for recovery.

Verification of data – the confirmation of all data measures in order to include accurate information.

**Wetstock reconciliation** – mathematical calculations to compare the measured volume of fuel with the volume of fuel estimated by book-keeping and to identify any discrepancy between the two volumes.



## Appendix 4

## Wetstock Reconciliation Worksheet

The following two tables (for month 1 and month 2) illustrate how to record wetstock data, monthly variance trend (totals and cumulative percentage variance) and a running cumulative percentage variance. Your cumulative data can be carried forward from month to month using the three right hand columns.

#### Station Name: EXAMPLE

		V	VETSTO	OCK RE	CONCIL	IATIO	N WOR	KSHEE	т			
TANK: 1 CAPACITY: 30,000 PUMPS: 1,2 GRADE: Unleaded												
MON	TH:	Month 1	YEAR:	2013	2013				CUMULATIVE			
Date	Dav	Opening Stock	Deliveries	Sales	Book Stock	Closing Stock	Variance Loss (-ve)	Variance Loss (-ve)	Sales	%		
Date	Day	A	B	C	D	E	F	G	н	1		
					(=A+B-C)		(=E-D)			(=G →H x 100)		
		Bro	ught Forward	From Previ	ious Period							
1	Fri	8846	20200	8861	20185	20250	65	65	8861	0.73		
2	Sat	20250	0	9114	11136	11095	-41	24	17975	0.13		
3	Sun	11095	25200	9023	27272	27261	-11	13	26998	0.05		
4	Mon	27261	0	9127	18134	18139	5	18	36125	0.05		
5	Tue	18139	0	9060	9079	9018	-61	-43	45185	-0.10		
6	Wed	9018	0	7352	1666	1666	0	-43	52537	-0.08		
7	Thu	1666	27200	7972	20894	20904	10	-33	60509	-0.05		
8	Fri	20904	0	8572	12332	12298	-34	-67	69081	-0.10		
9	Sat	12298	20200	8617	23881	23881	0	-67	77698	-0.09		
10	Sun	23881	0	8613	15268	15241	-27	-94	86311	-0.11		
11	Mon	15241	22200	8361	29080	29078	-2	-96	94672	-0.10		
12	Tue	29078	0	8030	21048	21024	-24	-120	102702	-0.12		
13	Wed	21024	0	7864	13160	13126	-34	-154	110566	-0.14		
14	Thu	13126	0	9682	3444	3395	-49	-203	120248	-0.17		
15	Fri	3395	22200	8853	16742	16804	62	-141	129101	-0.11		
16	Sat	16804	0	9802	7002	6944	-58	-199	138903	-0.14		
17	Sun	6944	24200	7622	23522	23516	-6	-205	146525	-0.14		
18	Mon	23516	0	7939	15577	15542	-35	-240	154464	-0.16		
19	Tue	15542	0	9090	6452	6387	-65	-305	163554	-0.19		
20	Wed	6387	24200	7571	23016	23090	74	-231	171125	-0.13		
21	Thu	23090	0	6737	16353	16329	-24	-255	177862	-0.14		
22	Fri	16329	21200	9034	28495	28507	12	-243	186896	-0.13		
23	Sat	28507	0	8304	20203	20191	-12	-255	195200	-0.13		
24	Sun	20191	15200	8931	26460	26454	-6	-261	204131	-0.13		
25	Mon	26454	0	8944	17510	17468	-42	-303	213075	-0.14		
26	Tue	17468	0	8121	9347	9288	-59	-362	221196	-0.16		
27	Wed	9288	0	7574	1714	1689	-25	-387	228770	-0.17		
28	Thu	1689	25200	8387	18502	18507	5	-382	237157	-0.16		
29	Fri	18507	0	9242	9265	9211	-54	-436	246399	-0.18		
30	Sat	9211	22200	9240	22171	22196	25	-411	255639	-0.16		
31	Sun	22196	0	9464	12732	12701	-31	-442	265103	-0.17		
	Total	22196	269400	265103	12732	12701	-442	-442	265103	-0.17		



#### Station Name: EXAMPLE

TANK:     1     CAPACITY:     30,00     PUMPS: 1.2     GRADE:     Unleaded       MONTH:     Month 2     YEAR:     2013     DAILY     Closing     Variance     Variance     Variance     Variance     Sales     Book Stock     Slock     Closing     Variance     Variance     Sales     Book Stock     Slock     Closing     Variance     Loss (.ve)     Sales     Sales       Date     Dat     A     B     C     D     E     F     G     H       A     B     C     D     E     F     G     H       Mon     12701     24200     8245     28656     28672     16     -426     2733       2     Tue     28672     O     7525     21147     21109     -38     -464     2808       3     Wed     21109     O     8754     12355     12307     -48     -512     2896       4     Thu     12307     O     9813     2494     2448	% I (=G ÷H x 100)
Date     Day     Opening Stock     Deliveries     Sales     Book Stock     Closing Stock     Variance Loss (ve)     Sales       A     A     B     C     D     E     F     G     H       Image: Construct to the strenge of the st	% I (=G ÷H x 100)
Date     Day     Stock     Deliveries     Sales     Book Stock     Stock     Loss (-ve)     Loss (-ve)     Sales       A     B     C     D     E     F     G     H       Image: Construct The second stress of the second stre	I (=G ÷H x 100)
Image: Constraint of the system     (=A+B-C)     (=E-D)     (=E-D)       1     Mon     12701     24200     8245     28656     28672     16     -442     26510       2     Tue     28672     0     7525     21147     21109    38     -464     2808       3     Wed     21109     0     8754     12355     12307     -48     -512     2896       4     Thu     12307     0     9813     2494     2448     -464     2808       5     Fri     2448     24200     8751     17897     17900     3     -555     3081       6     Sat     17900     0     9252     8648     8595     -53     -608     3174       7     Sun     8595     22200     7962     22833     22863     30     -578     3254       8     Mon     22863     0     7880     14983     14953     -30     -608     33320       9     Tue <td></td>	
Brought Forward From Previous Period     -442     2651       1     Mon     12701     24200     8245     28656     28672     16     -442     2733       2     Tue     28672     0     7525     21147     21109     -38     -464     2808       3     Wed     21109     0     8754     12355     12307     -48     -512     2896       4     Thu     12307     0     9813     2494     2448     -46     -558     2994       5     Fri     2448     24200     8751     17897     17900     3     -555     30813       6     Sat     17900     0     9252     8648     8595     -53     -608     3174       7     Sun     8595     22200     7962     22833     22863     30     -578     3254       8     Mon     22863     0     7880     14983     14953     -30     -608     3332       9     Tue	
1     Mon     12701     24200     8245     28656     28672     16     -426     2733       2     Tue     28672     0     7525     21147     21109     -38     -464     2808       3     Wed     21109     0     8754     12355     12307     -48     -512     2896       4     Thu     12307     0     9813     2494     2448     -46     -558     2994       5     Fri     2448     24200     8751     17897     17900     3     -555     3081       6     Sat     17900     0     9252     8648     8595     -53     -608     3174       7     Sun     8595     22200     7962     22833     22863     30     -578     3254       8     Mon     22863     0     7880     14983     14953     -30     -608     3332       9     Tue     14953     24200     6967     32186     32108	03 -0.17
2   Tue   28672   0   7525   21147   21109   -38   -464   2808     3   Wed   21109   0   8754   12355   12307   -48   -512   2896     4   Thu   12307   0   9813   2494   2448   -46   -558   2994     5   Fri   2448   24200   8751   17897   17900   3   -555   3081     6   Sat   17900   0   9252   8648   8595   -53   -608   3174     7   Sun   8595   22200   7962   22833   22863   30   -578   3254     8   Mon   22863   0   7880   14983   14953   -30   -608   3332     9   Tue   14953   24200   6967   32186   32108   -78   -686   3402     10   Wed   32108   0   8503   23605   23584   -21   -707   3487     11   Thu   23584   0   8468	NOTION INCOMENTATION INCOMENTE INC
3     Wed     21109     0     8754     12355     12307     -48     -512     2896       4     Thu     12307     0     9813     2494     2448     -46     -558     2994       5     Fri     2448     24200     8751     17897     17900     3     -555     3081       6     Sat     17900     0     9252     8648     8595     -53     -608     3174       7     Sun     8595     22200     7962     22833     22863     30     -578     3254       8     Mon     22863     0     7880     14983     14953     -30     -608     3332       9     Tue     14953     24200     6967     32186     32108     -78     -686     3402       10     Wed     32108     0     8503     23605     23584     -21     -707     3487       11     Thu     23584     0     8468     15116     15069	
4   Thu   12307   0   9813   2494   2448   -46   -558   2994     5   Fri   2448   24200   8751   17897   17900   3   -555   30813     6   Sat   17900   0   9252   8648   8595   -53   -608   3174     7   Sun   8595   22200   7962   22833   22863   30   -578   3254     8   Mon   22863   0   7880   14983   14953   -30   -608   3332     9   Tue   14953   24200   6967   32186   32108   -78   -686   3402     10   Wed   32108   0   8503   23605   23584   -21   -707   3487     11   Thu   23584   0   8468   15116   15069   -47   -754   3572     12   Fri   15069   22200   8792   28477   28468   -9   -763   3660     13   Sat   28468   0   9490	73 -0.17
5     Fri     2448     24200     8751     17897     17900     3     -555     30813       6     Sat     17900     0     9252     8648     8595     -53     -608     31744       7     Sun     8595     22200     7962     22833     22863     30     -578     32544       8     Mon     22863     0     7880     14983     14953     -30     -608     33324       9     Tue     14953     24200     6967     32186     32108     -78     -686     3402       10     Wed     32108     0     8503     23605     23584     -21     -707     3487       11     Thu     23584     0     8468     15116     15069     -47     -754     3572       12     Fri     15069     22200     8792     28477     28468     -9     -763     3660       13     Sat     28468     0     9490     18978     18963 <td>27 -0.18</td>	27 -0.18
6   Sat   17900   0   9252   8648   8595   -53   -608   3174     7   Sun   8595   22200   7962   22833   22863   30   -578   3254     8   Mon   22863   0   7880   14983   14953   -30   -608   3332     9   Tue   14953   24200   6967   32186   32108   -78   -686   3402     10   Wed   32108   0   8503   23605   23584   -21   -707   3487     11   Thu   23584   0   8468   15116   15069   -47   -754   3572     12   Fri   15069   22200   8792   28477   28468   -9   -763   3660     13   Sat   28468   0   9490   18978   18963   -15   -778   3755	40 -0.19
7   Sun   8595   22200   7962   22833   22863   30   -578   3254     8   Mon   22863   0   7880   14983   14953   -30   -608   3332     9   Tue   14953   24200   6967   32186   32108   -78   -686   3402     10   Wed   32108   0   8503   23605   23584   -21   -707   3487     11   Thu   23584   0   8468   15116   15069   -47   -754   3572     12   Fri   15069   22200   8792   28477   28468   -9   -763   3660     13   Sat   28468   0   9490   18978   18963   -15   -778   3755	91 -0.18
8     Mon     22863     0     7880     14983     14953     -30     -608     3332       9     Tue     14953     24200     6967     32186     32108     -78     -686     3402       10     Wed     32108     0     8503     23605     23584     -21     -707     3487       11     Thu     23584     0     8468     15116     15069     -47     -754     3572       12     Fri     15069     22200     8792     28477     28468     -9     -763     3660       13     Sat     28468     0     9490     18978     18963     -15     -778     3755	43 -0.19
9     Tue     14953     24200     6967     32186     32108     -78     -686     3402       10     Wed     32108     0     8503     23605     23584     -21     -707     3487       11     Thu     23584     0     8468     15116     15069     -47     -754     3572       12     Fri     15069     22200     8792     28477     28468     -9     -763     3660       13     Sat     28468     0     9490     18978     18963     -15     -778     3755	05 -0.18
10Wed32108085032360523584-21-707348711Thu23584084681511615069-47-754357212Fri150692220087922847728468-9-763366013Sat28468094901897818963-15-7783755	35 -0.18
11   Thu   23584   0   8468   15116   15069   -47   -754   3572     12   Fri   15069   22200   8792   28477   28468   -9   -763   3660     13   Sat   28468   0   9490   18978   18963   -15   -778   3755	52 -0.20
12   Fri   15069   22200   8792   28477   28468   -9   -763   3660     13   Sat   28468   0   9490   18978   18963   -15   -778   3755	55 -0.20
13 Sat 28468 0 9490 18978 18963 -15 -778 3755	23 -0.21
13 Sat 28468 0 9490 18978 18963 -15 -778 3755	15 -0.21
15 Mon 10612 24200 6731 28081 28089 8 -825 3905	
16 Tue 28089 0 6771 21318 21297 -21 -846 39730	
17 Wed 21297 0 9300 11997 11946 -51 -897 4066	
18 Thu 11946 22200 8979 25167 25189 22 -875 4155	
19 Fri 25189 0 7292 17897 17872 -25 -900 4228	
20 Sat 17872 0 8188 9684 9613 -71 -971 4310	a est
21 Sun 9613 0 7968 1645 1644 -1 -972 4390	
24 Wed 9734 24200 7941 25993 25993 0 -989 4630	
25 Thu 25993 0 8105 17888 17837 -51 -1040 47116	
26 Fri 17837 15200 7993 25044 25016 -28 -1068 47910	
27 Sat 25016 0 10182 14834 14777 -57 -1125 4893	
28 Sun 14777 0 8536 6241 6183 -58 -1183 4978	
29 Mon 6183 24200 8649 21734 21758 24 -1159 5065.	
30 Tue 21758 0 7938 13820 13793 -27 -1186 5144	67 -0.23
31	
Total 21758 251200 249364 13820 13793 -744 -1186 5144	67 -0.23



#### WETSTOCK RECONCILIATION WORKSHEET

TANK:	:		CAPACITY:		PUMPS:		GRADE:	)E:				
MONT	ſH:		YEAR:						CUMULAT	VE		
Date	Day	Opening Stock	Deliveries	Sales	Book Stock	Closing Stock	Variance	Variance Loss (-ve)	Sales	%		
Date	Day	A	B	C	D	E	F	G	н	1		
					(=A+B-C)		(=E-D)			(=G <sub>÷</sub> H x 10		
		Bro	ught Forward F	rom Previous								
1		0.000410										
2												
3												
4										<u> </u>		
5												
6										<u> </u>		
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27		1				-						
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29												
30										ļ		
31	Total											



#### WETSTOCK RECONCILIATION WORKSHEET

TANK: MONTH: Date D 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 5		Opening Stock A	CAPACITY: YEAR: Deliveries B ught Forward	Sales C	PUMPS: Book Stock D	Closing	GRADE: DAILY			N/F
Date D 1 1 2 3 4 5 6 7 8 9 10 11 12 13 14		Stock A	Deliveries B							N/E
1 2 3 4 5 6 7 8 9 10 11 12 13 14		Stock A	В					CUMULATIVE		
1   2   3   4   5   6   7   8   9   10   11   12   13   14		A	В	С		Stock	Variance Loss (-ve)	Variance Loss (-ve)	Sales	%
2 3 4 5 6 7 8 9 10 11 12 13 14		Bro	ught Forward			E	F	G	Н	1
2 3 4 5 6 7 8 9 10 11 12 13 14		Bro	ught Forward		(=A+B-C)		(=E-D)			(=G <sub>÷</sub> H x 100)
2 3 4 5 6 7 8 9 10 11 12 13 14				From Previous	Period	-				
3 4 5 6 7 8 9 10 11 12 13 13 14										
4 5 6 7 8 9 10 11 12 13 13 14										
5 6 7 8 9 10 11 12 13 13 14	+									
6 7 8 9 10 11 12 13 14										
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